# Case Study: Multi-Run Anchored Production Straddle (APS) with Polished Bore Receptacle (PBR)

## Challenge

The client's subsea well had been shut-in for some time due to a tubing leak to the annulus. Using extensive diagnostics, the leak was determined to be at the Production Seal / Production Seal Bore interface. The challenge presented to Interwell was to isolate and seal-off the leak, while providing for production tubing movement during the life of the well.

### Solution

The well had a minimum restriction of 3.562" ID. Due to the requirement to run through this restriction and set in the larger tubing below, a custom-engineered Multi-Run Anchored Production Straddle (APS) with a 3.44" OD and PBR was developed. The new 344-450 APS was designed, built, and tested per ISO14310 specification to a 4,000 PSI Vo rating in nine weeks in order for the client to satisfy rig scheduling limitations.

## Value Created

The client saved significant expense, in rig time and many other time-sensitive costs, while retrieving and re-running the production tubing to change out with new production seals. The well was brought back on to production in a timely manner.

#### Date:

December 2015

#### Region/Field:

Deepwater Subsea Gulf of Mexico

#### **Key Capabilities:**

- The PBR Straddle provides required stroke length where movement is expected in the production tubing
- Ability to set one straddle in tubing of different IDs
- Ability to recover PBR without having to retrieve whole straddle
- Vo tested



